

Bow motor installation instructions Terhi 450 Starting from VIN number FI-TRH50001J920

Photo below shows place of installation plate.

1. Start installation by removing left side cleat
2. Place plate according to photo below.
3. Mark fixing points through plate to boat deck
4. Drill $\varnothing 3\text{mm}$ preholes to marked points.
5. Spread MS-Polymer sealant to whole area between deck plate.
6. Install plate by acid proof screws (4,8x38 ISO 14587 A4 TX25). Do not overtight.
7. As MS-Polymer sealant is dry install bow motor quick release bracket to plywood.
8. When motor is in transport position it should be support to side to avoid high torsion.

